

Ship Feb 13

Date: Tuesday, 2/5/2008 11:07:12 AM  
User: Kim Johnston

## Process Sheet

Customer	CU-DAR001 Dart Helicopters Services			Drawing Name	CABIN FLOOR PROTECTOR		
Job Number	37207			Part Number	D35751		
Estimate Number	12663			Drawing Number	D3575 REV.A		
P.O. Number	:			Project Number	N/A		
This Issue	2/5/2008	S.O. No. :		Drawing Revision	A		
Prsht Rev.	NC			Material	:		
First Issue	/ /	Type	SMALL /MED FAB	Due Date	2/14/2008	Qty:	5 Um: Each
Previous Run	35242						
Written By	:	10/08/02/05					
Checked & Approved By							
Comment	Est Rev :A New Issue 07-01-22 EC						

## Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :	
1.0	F60029 MLEXS125F60029th	lexan grey	
		Comment: Qty.: 10.6660 sf(s)/Unit Total : 53.3300 sf(s) F60029 lexan sheet Batch: 10S330 HB 8-2-7	
2.0	WATER JET	FLOW WATER JET	
		Comment: FLOW WATER JET 1-Cut as per Dwg D3575 Dwg Rev: A B 8-2-7 Prog Rev: A	
		2-Deburr if necessary	
3.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE	
		Comment: INSPECT PARTS AS THEY COME OFF MACHINE	
4.0	QC8	SECOND CHECK	
		Comment: SECOND CHECK	
5.0	SMALL FAB 1	SMALL & MEDIUM FAB RESOURCE 1	
		Comment: SMALL & MEDIUM FAB RESOURCE 1	
		Deburr if necessary.	
			SAO 08:02/08 (5)

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes  No  DQA:  Date: 08/02/12  
 QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Date: Tuesday, 2/5/2008 11:07:12 AM  
User: Kim Johnston

## Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: CABIN FLOOR PROTECTOR

Job Number: 37207

Part Number: D35751

Job Number:



Seq. #: Machine Or Operation:

Description :

6.0 QC5

INSPECT WORK TO CURRENT STEP



AS 08/02/11 (S)

Comment: INSPECT WORK TO CURRENT STEP

7.0 PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify with P/N and B/N using a permanent fine point marker, then Stock

Location: ~~Rec Draft~~ PPP-37204

AS 08/02/11 (S)

8.0 QC21

FINAL INSPECTION/W/O RELEASE



(S)

Comment: FINAL INSPECTION/W/O RELEASE

AS 08/02/12

Job Completion



AS 08/02/12

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_  
 QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

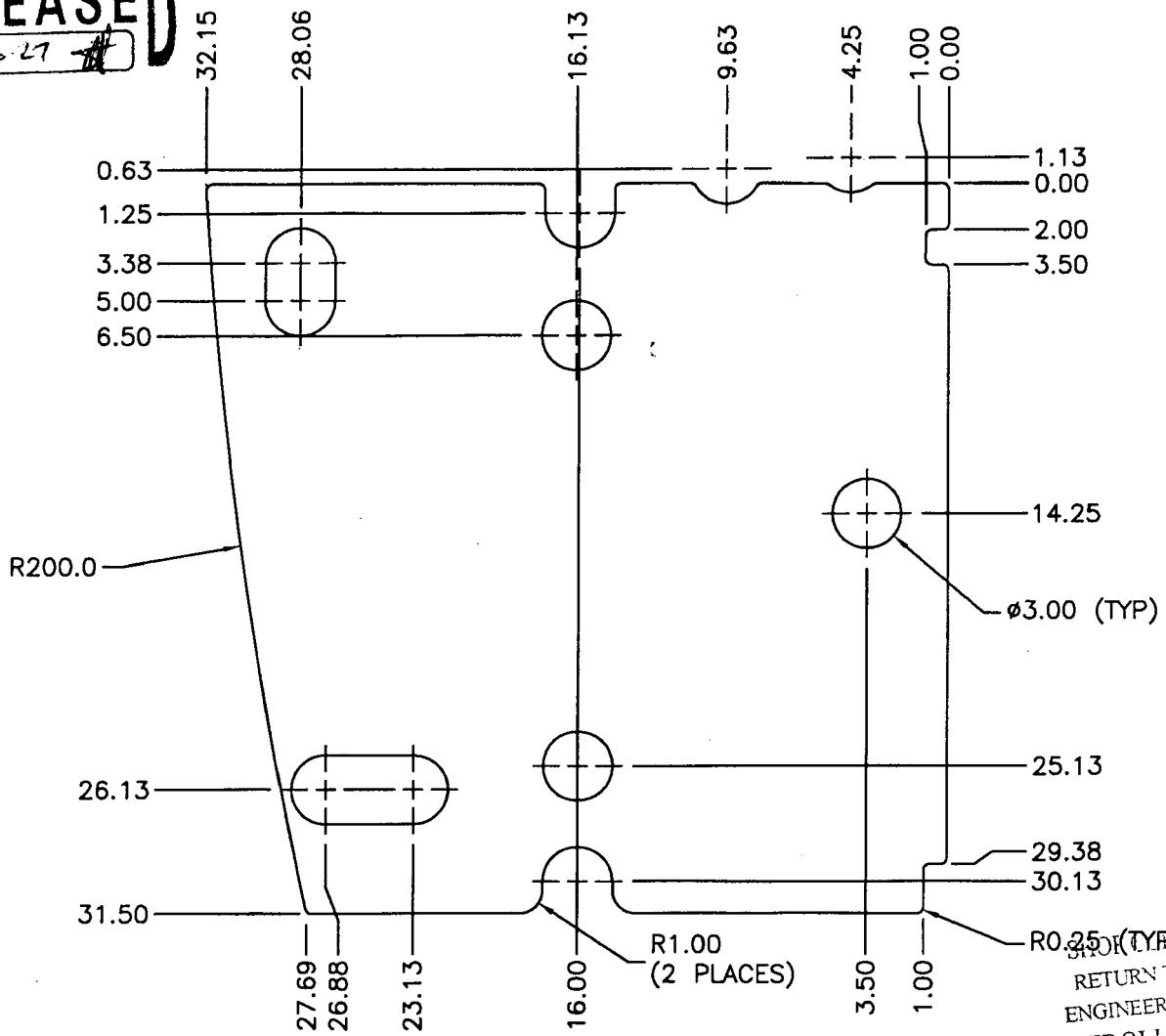
NOTE: Date & initial all entries

# DART

DESIGN <i>CE</i>	DRAWN BY <i>CB</i>	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA		
CHECKED <i>CE</i>	APPROVED <i>##</i>	DRAWING NO. D3575	REV. A	SHEET 1 OF 4
DATE 07.06.08		TITLE CABIN FLOOR PROTECTOR	SCALE 1:8	
A	07.06.08	NEW ISSUE		

RELEASED  
07-06-27 ~~11~~

07-06-27 - ~~11~~



D3575-1 CABIN FLOOR PROTECTOR (SHOWN)  
D3575-2 CABIN FLOOR PROTECTOR (OPPOSITE)

UNCONTROLLED COPY  
SUBJECT TO AMENDMENT  
WITHOUT NOTICE  
WORK ORDER  
NO. 37207

## NOTES:

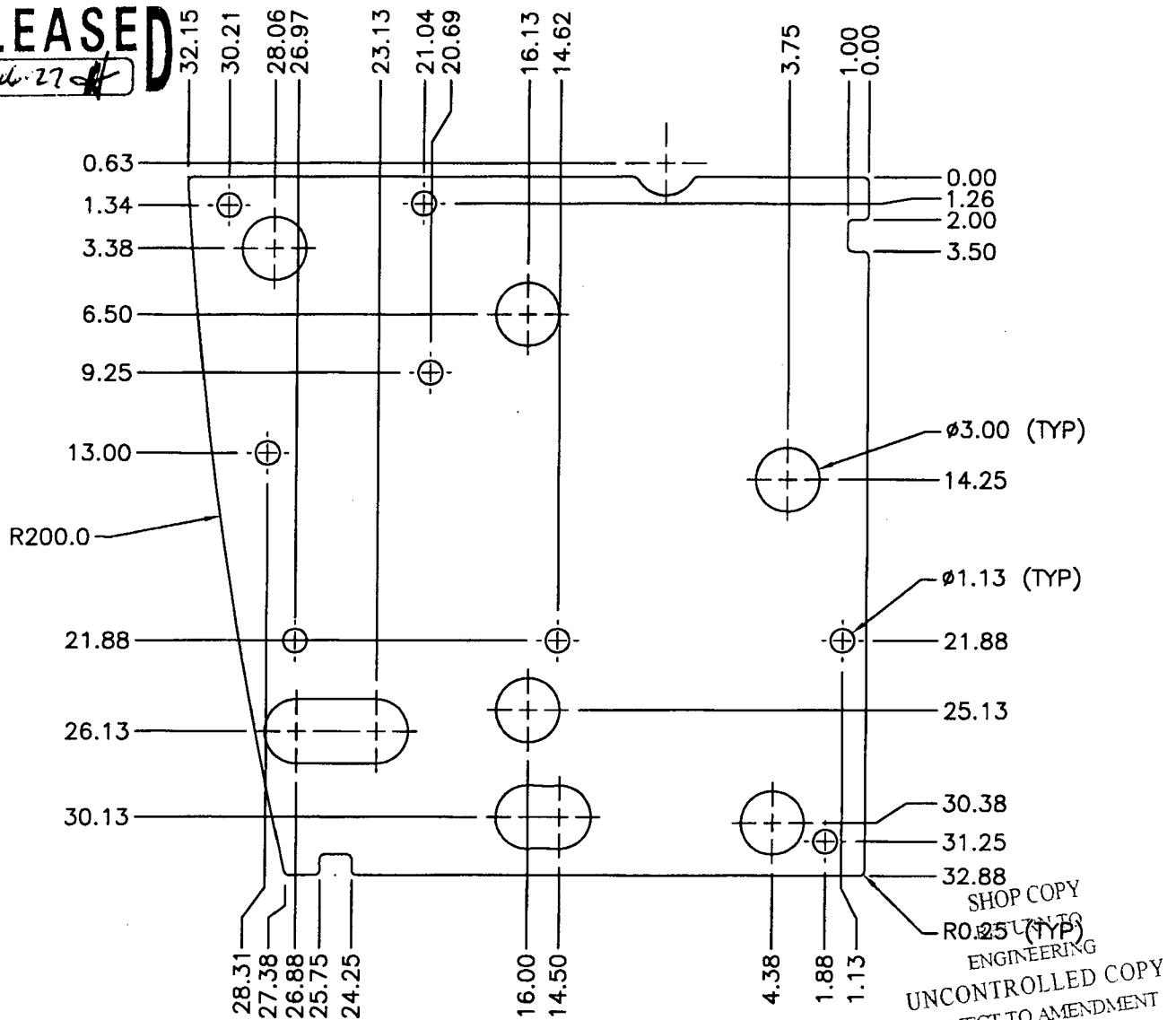
- 1) MATERIAL: F60029 GREY LEXAN SHEET (HEAVY HAIRCELL TEXTURE), 0.125 THICK,  
TEXTURED SIDE UP (REF DART SPEC MLEXS.125-F60029-04)
- 2) FINISH: NONE
- 3) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) IDENTIFY WITH DART P/N "D3575-1/-2" USING FINE POINT PERMANENT INK MARKER  
ON SMOOTH SIDE OF PART
- 5) ALL DIMENSIONS ARE IN INCHES UNLESS OTHERWISE NOTED
- 6) BREAK ALL SHARP EDGES 0.005 TO 0.010 MAX
- 7) CHECK PER TEMPLATE DT8966

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**DART**

DESIGN <i>CE</i>	DRAWN BY <i>CB</i>	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA
CHECKED <i>CE</i>	APPROVED <i>HT</i>	DRAWING NO. D3575
DATE 07.06.08		TITLE CABIN FLOOR PROTECTOR

REV. A  
SHEET 2 OF 4  
SCALE  
1:8**RELEASED**07.06.27 *dt***D3575-3 CABIN FLOOR PROTECTOR****NOTES:**

- 1) MATERIAL: F60029 GREY LEXAN SHEET (HEAVY HAIRCELL TEXTURE), 0.125 THICK, TEXTURED SIDE UP (REF DART SPEC MLEXS.125-F60029-04)
- 2) FINISH: NONE
- 3) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) IDENTIFY WITH DART P/N "D3575-3" USING FINE POINT PERMANENT INK MARKER ON SMOOTH SIDE OF PART
- 5) ALL DIMENSIONS ARE IN INCHES UNLESS OTHERWISE NOTED
- 6) BREAK ALL SHARP EDGES 0.005 TO 0.010 MAX
- 7) CHECK PER TEMPLATE DT8967

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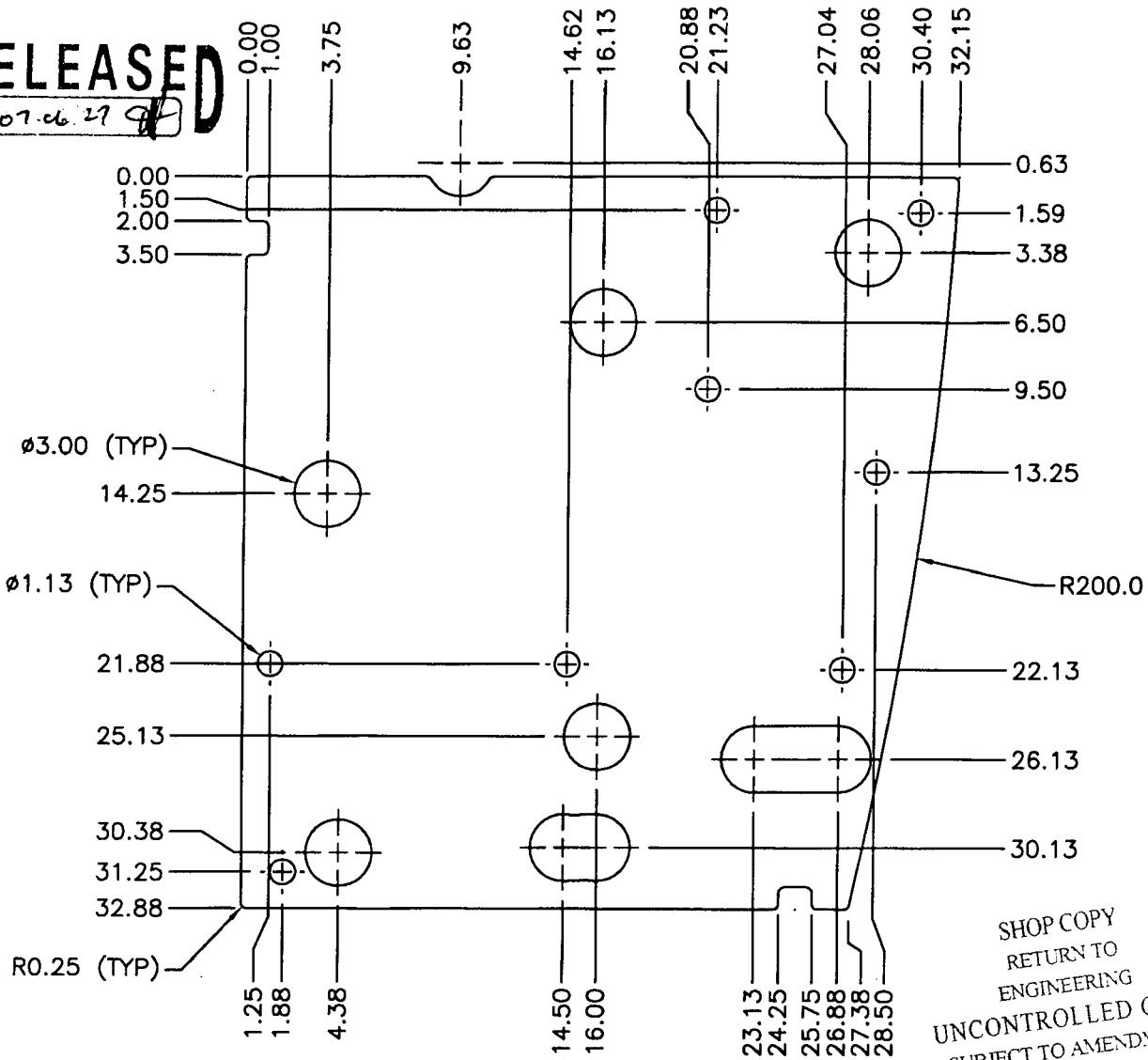
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CHECKED <i>CE</i>	APPROVED <i>CH</i>	DRAWING NO. D3575	REV. A	SHEET 3 OF 4
DATE 07.06.08	TITLE CABIN FLOOR PROTECTOR		SCALE 1:8	

RELEASED  
01-06-27 9

07.06.27 9/



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WITHOUT NOTICE  
WORK ORDER  
NO. 37207

D3575-4 CABIN FLOOR PROTECTOR

**NOTES:**

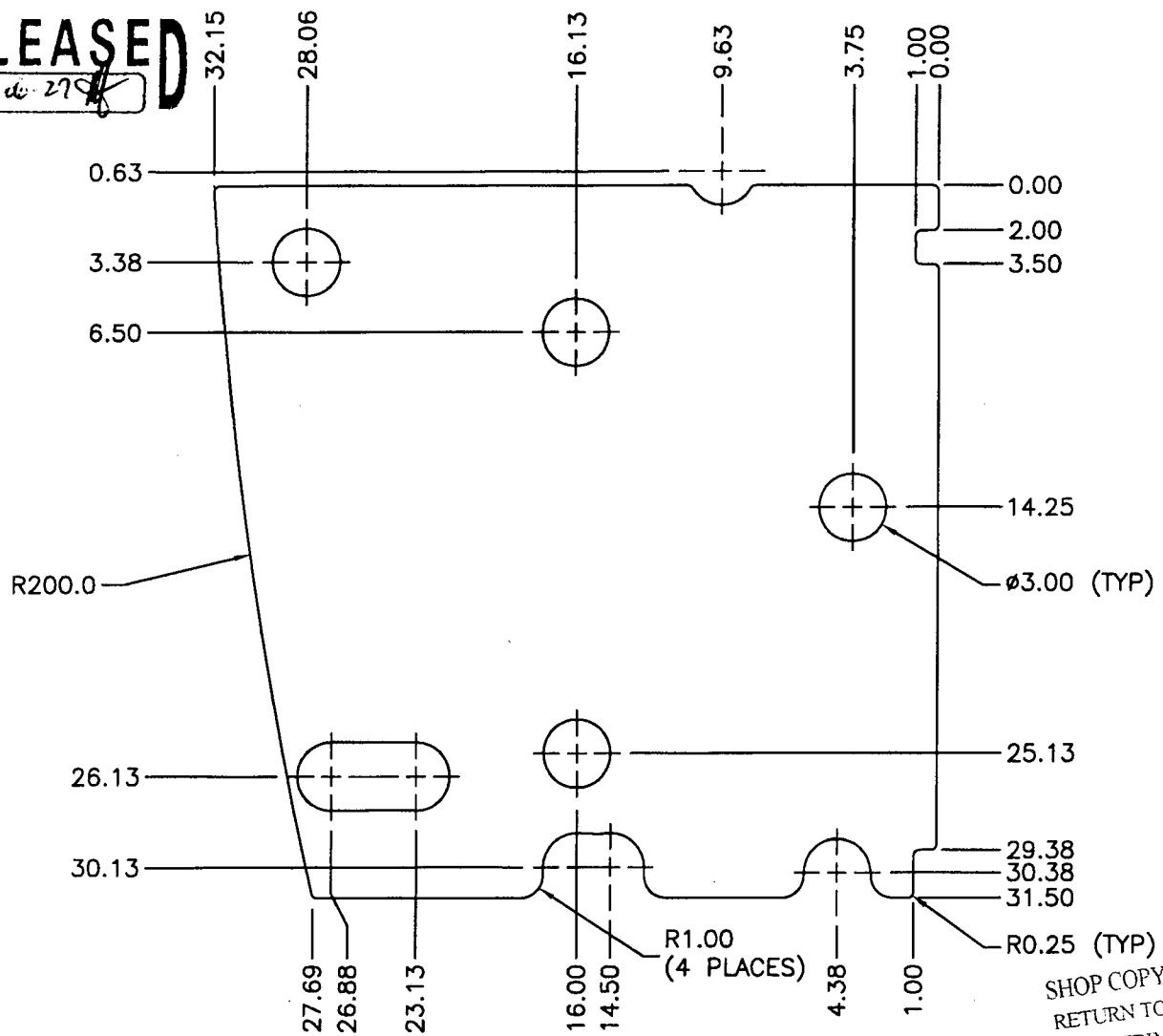
- 1) MATERIAL: F60029 GREY LEXAN SHEET (HEAVY HAIRCELL TEXTURE), 0.125 THICK, TEXTURED SIDE UP (REF DART SPEC MLEXS.125-F60029-04)
- 2) FINISH: NONE
- 3) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) IDENTIFY WITH DART P/N "D3575-4" USING FINE POINT PERMANENT INK MARKER ON SMOOTH SIDE OF PART
- 5) ALL DIMENSIONS ARE IN INCHES UNLESS OTHERWISE NOTED
- 6) BREAK ALL SHARP EDGES 0.005 TO 0.010 MAX
- 7) CHECK PFR TEMPLATE DT8968

# DART

DESIGN <i>CE</i>	DRAWN BY <i>CB</i>	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA		
CHECKED <i>CE</i>	APPROVED <i>MM</i>	DRAWING NO. D3575	REV. A	SHEET 4 OF 4
DATE 07.06.08		TITLE CABIN FLOOR PROTECTOR	SCALE 1:8	

RELEASED  
07-06-2028

7-4-279



D3575-5 CABIN FLOOR PROTECTOR (SHOWN)  
D3575-6 CABIN FLOOR PROTECTOR (OPPOSITE)

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SUBJECT TO AMENDMENT  
WITHOUT NOTICE  
WORK ORDER  
37207

## NOTES:

NOTE:

- 1) MATERIAL: F60029 GREY LEXAN SHEET (HEAVY HAIRCELL TEXTURE), 0.125 <sup>NO</sup> THICK, TEXTURED SIDE UP (REF DART SPEC MLEXS.125-F60029-04)
- 2) FINISH: NONE
- 3) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) IDENTIFY WITH DART P/N "D3575-5/-6" USING FINE POINT PERMANENT INK MARKER ON SMOOTH SIDE OF PART
- 5) ALL DIMENSIONS ARE IN INCHES UNLESS OTHERWISE NOTED
- 6) BREAK ALL SHARP EDGES 0.005 TO 0.010 MAX
- 7) CHECK PER TEMPLATE DT8969

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D'ART AEROSPACE LTD

Work Order:

37207

Description: CABIN FLOOR PROTECTOR

Part Number:

D3575-1

Inspection Dwg: D3575-1 Rev: A

Page 1 of 1

## FIRST ARTICLE INSPECTION CHECKLIST

 First Article  Prototype

Drawing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Comments
Ø 3.00	+/- .030	3.001	/			
1.00	+/- .030	1.00	/			
3.50	+/- .030	3.50	/			
16.00	+/- .030	16.06	/			
23.13	+/- .030	23.13	/			
26.88	+/- .030	26.88	/			
27.69	+/- .030	27.64	/			
4.25	+/- .030	4.25	/			
9.63	+/- .030	9.63	/			
16.13	+/- .030	16.13	/			
28.06	+/- .030	28.06	/			
32.15	+/- .030	32.15	/			
2.00	+/- .030	2.00	/			
3.50	+/- .030	3.50	/			
14.25	+/- .030	14.25	/			
25.13	+/- .030	25.13	/			
29.38	+/- .030	29.38	/			
30.13	+/- .030	30.13	/			
1.25	+/- .030	1.25	/			
3.38	+/- .030	3.38	/			
5.00	+/- .030	5.00	/			
6.50	+/- .030	6.50	/			
26.13	+/- .030	26.13	/			
31.56	+/- .030	31.56	/			

Measured by: BS

Audited by: ✓

Prototype Approval: ✓

Date: 8-2-7

Date: 08/02/07

Date: 1/2

Rev	Date	Change	Revised by	Approved
A		New Issue	KJ/JLM	

